

## PERFORMANCE ANTIFOULING SPRAY AND BURNISHING GUIDE

Vivid, Black Widow and Trinidad XSR antifouling paints are in a category of their own. Traditional hard racing finishes tend to have little or no antifouling capabilities, these paints provide highly effective, multi-biocide, multi-season protection against aggressive fouling and slime.

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### Spray Specifications for Vivid®, Black Widow® or Trinidad® XSR

#### Air Assist/Airless Sprayer

Airless sprayer ratio pump 30:1

Use a .012 to .019 spray tip

Thin product 5% using part number 121 Spraying Thinner

Use 20 - 30 PSI for fan pressure when using airless

#### Pressure Pot/Conventional Air Gun

Pressure pot with 15 to 20 psi on pot

Thin product 15% using part number 121 Spraying Thinner

Use a .1.7 - 2.5 mm tip

### Spray Application Directions

1. Thoroughly clean and de-wax the hull using 92 Bio-Blue Hull Surface Prep
2. Sand to etch the surface with 80 - 100 grit paper (ensure 2 - 3 mil anchor profile is achieved)
3. Apply three THIN coats allowing product to cure between coats, apply a fourth coat if burnishing is planned. **Coats MUST be sprayed on thin (4 mil max).**

**Note:** You will likely see a bleed in the first coat, this is normal and expected especially in lighter Vivid colors and white. The graphite in the previous surface will cause leaching that will appear streaky. This will affect the appearance of the first coat only and should not show on subsequent coats.

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### Roll and Brush Application Directions

1. Thoroughly clean and de-wax the hull using 92 Bio-Blue Hull Surface Prep
2. Sand to etch the surface with 80 - 100 grit paper (ensure 2 - 3 mil anchor profile is achieved)
3. Thin Vivid, Black Widow or Trinidad XSR 10% with 120 thinner
4. Apply using thin coats using a 1/8" to 3/16" smooth nap roller. Cover only enough area that can be tipped before the paint film dries. Tip the surface using a quality natural bristle paint brush in a fore and aft direction.

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### Burnishing for a Smooth Racing Finish

1. Thoroughly clean and de-wax the hull using 92 Bio-Blue Hull Surface Prep
2. Sand to etch the surface with 80 - 100 grit paper (ensure 2 - 3 mil anchor profile is achieved)
3. Thin Vivid, Black Widow or Trinidad XSR depending on preferred application method
4. Apply using roll and brush or spray application
5. Burnishing of Black Widow to create a slicker finish can be done with 400 - 1200 grit wet or dry sandpaper after the coating has dried for at least 48 hours to achieve a smooth but matte finish. For a glossy finish, sand with 3000-5000 grit sandpaper. When burnishing, it is wise to apply a fourth coat of Vivid or Black Widow.

**Note:** Pettit Protect High Build Epoxy Primer can be used after sanding and dewaxing prior to application to promote adhesion and/or to serve as a barrier coat. Spraying Pettit Protect High Build Epoxy Primer instructions can be found in the Pettit Protect User Manual.